

产品技术指标 Technical Specifications of Labelstock						
代号 Product Code	A7MK1					
产品结构 Label construction	80g 铜版纸/GH503/80g 白 CCK 72gsm Semi-gloss Art Paper/GH503/ 80gsm White CCK					
面材 Facestock	80g 铜版纸 72gsm Semi-gloss Art Paper					
胶水 Adhesive	GH503					
底材 Liner	80g 白 CCK 80gsm White CCK					
技术指标 Items	Specifications	单位 Unit	方法 Test Method			
面材 Facestock						
定量 Basis Weight	80±10%	g/m²	GB/T 451.2-2002			
厚度 Caliper	70±10%	μm	GB/T 451.3-2003			
白度 Brightness	≥85	%	GB/T 7974-2013			
光泽度 Glossiness	67±5	%	HUNTER 75°			

本产品面材经过超级砑光处理,表面光滑,适用于一般用途及空白模切。

Face stock after super-calendering treatment, the material surface is smooth, have high brightness, mainly suitable for blank die cutting.

胶粘剂 Adhesive						
初粘力 'Loop' Tack	≥17 或纸撕裂 ≥17 or PT	N/25mm	FTM9, ss			
90°剥离力(20min) Peel Adhesion (90°)	≥9 或纸撕裂 ≥9 or PT	N/25mm	FTM2, ss			
最低标贴温度 Minimum Application	10℃					
Temp. 使用温度						
Service Temp.	-10℃—+70℃					

本产品采用通用型热熔胶,具有较高的初粘性,在诸多包装材料上均有优异的表现性能。不适合在 PVC 表面上应用,不推 荐小口径及不规则表面或经常挤压的瓶体,使用前须在最终使用环境下进行全面的贴标测试。

This product uses general hot melt adhesive, the initial viscosity and the final stickiness are high, it has excellent performance on various packing materials. This product is not suitable for PVC surface. Small caliber, irregular surfaces, or frequently squeezed bottle bodies are not recommended. Before use, a comprehensive labeling test must be conducted in the final use environment.

Liner					
克重 Basic Weight	80±10%	gsm	GB/T 451.2-2002		
厚度 Caliner	78±10%	μm	GB/T 451.3-2003		

底材

## 印刷及加工

## **Printing & Converting**

◆ 本产品适合用于多数传统印刷方式。

This product is suitable for most traditional printing methods..

→ 用于柔性版印刷时,推荐使用 UV 或水性油墨及光油。 印刷前建议对油墨先行测试。

UV or water-based ink and varnish are recommended for flexographic printing. It is recommended to test the ink before printing .

♦ CCK 具有良好的平整性和模切性能,适合平张或卷筒印刷

CCK paper has good flatness and die-cutting performance, suitable for general printing on rolls and sheet-fed paper.

## Storage & Preservation

◇ 应避免长期暴露在 50℃以上环境中或阳光直接照射的情况保存。

Avoid long-term exposure to above 50°C or direct sunlight.

◆ 在温度 23±2℃、相对湿度 50±5%的情况下,有效期为 12 个月。超过有效期的产品,经检验合格仍可使用。 Under the condition of temperature 23±2℃ and relative humidity 50±5%, the validity period is 12 months. Products that have expired can still be used after inspection.

## 特别说明(Note):

1. 冠豪所有有关材料的说明、技术信息及使用推荐是基于我们认为可信的测试结果,但不构成一种担保。

All relative materials' description, technical specification and usage recommendation are based upon tests believed to be reliable but do not represent a guarantee.

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2. 由于产品的使用条件和加工条件不同,在使用之前请测试,避免未知的风险。

Test before production to avoid potential risks, due to various operating environment and processing conditions.

3. 技术文件以冠豪现行条款为准,本出版物将替代之前的所有版本。我方有权更改所有信息,恕不另行通知。

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